2.I - Wood Processing

Category Code	Method	AD	EF
2.I	T1	NS	CS

Key Category	SO₂	NOₓ	NH₃	NMVOC	CO	BC	Pb	Hg	Cd	Diox	PAH	HCB	TSP	PM₁₀	PM₂ ₅
2.I	-	-	-	-/-	-	-	-	-	-	-	-	-	-/-	-/-	-/-

T = key source by Trend **L** = key source by Level

Methods	
D	Default
RA	Reference Approach
T1	Tier 1 / Simple Methodology *
T2	Tier 2*
T3	Tier 3 / Detailed Methodology *
C	CORINAIR
CS	Country Specific
M	Model

* as described in the EMEP/CORINAIR Emission Inventory Guidebook - 2007, in the group specific chapters.

AD - Data Source for Activity Data	
NS	National Statistics
RS	Regional Statistics
IS	International Statistics
PS	Plant Specific data
AS	Associations, business organisations
Q	specific questionnaires, surveys

EF - Emission Factors	
D	Default (EMEP Guidebook)
C	Confidential
CS	Country Specific
PS	Plant Specific data

This industrial sector essentially includes the production of chipboards. Chipboards is made from wood chips with added binders under the influence of pressure and heat. The main source of NMVOC emissions are the wood chips used, from which NMVOCs are emitted during drying due to the effect of heat. NMVOC can also be emitted from the wood and the binder during the pressing process. Chipboards are produced in about 20 plants in Germany. The chipboard industry is dominated by larger companies.

Activity data

The activity data are taken from the national statistics [1], but must be converted from volume to mass data for further use.

Year	2014	2015	2016	2017	2018	2019
produktion in million Tonnes	4.446	4.402	4.56	4.703	4.322	4.489

Emissions factors

The emission factors of 0.9 kg/t for NMVOC and 0.3 kg/t for PM were estimated on the basis of expert judgements.

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[1] Federal Statistical Office, reporting numbers until 2018: 1621 13 131; 1621 13 133; 1621 13 163; 1621 13 500, reporting numbers from 2019: 162112001, 162112002, 162112003, 162113160, 162114190, 162114500, converted and summarised in tonnes