

2.B.6 - Titanium Dioxide Production

Short description

Category Code	e Method				AD			EF							
2.B.6		T3			С			С							
Key Category	SO ₂	NO×	NΗ₃	NMVOC	СО	вс	Pb	Hg	Cd	Diox	PAH	нсв	TSP	PM ₁₀	PM _{2.5}
2.B.6	-/-	-/-	-	-	-/-	-	-	-	-	-	-	-	-/-	-	-

T = key source by Trend L = key source by Level

Methods							
D	Default						
RA	Reference Approach						
T1	Tier 1 / Simple Methodology *						
T2	Tier 2*						
Т3	Tier 3 / Detailed Methodology *						
С	CORINAIR						
CS	Country Specific						
M	Model						

* as described in the EMEP/CORINAIR Emission Inventory Guidebook - 2007, in the group specific chapters.

AD	- Data Source for Activi	ty Data
NS	National Statistics	
RS	Regional Statistics	
IS	International Statistics	
PS	Plant Specific data	
AS	Associations, business org	anisations
Q	specific questionnaires, su	rveys
EF	- Emission Factors	

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D	Default (EMEP Guidebook)
С	Confidential
CS	Country Specific
PS	Plant Specific data

In NFR 2.B.6, SO₂,CO,NO_x and TSP emissions from the production of titanium dioxide are reported.

Method

Activity Data

There are two kinds of processes called chloride process and sulfate process for the production of titanium dioxide. The total production amount is attained from the German Federal Statistical Office¹⁾. For the calculation of individual production of each process, the fraction of chloride process is determined based on the estimated total production capacity in Germany (480kt/y) and the production capacity via chloride process (165kt/y) ²¹³.

Emission Factors

Emission factors for Titanium dioxide production are the Tier 2 emission factors from EMEP Guidebook: NOx, CO, and TSP are provided for the chloride process, while only factors for NOx and TSP are available for the sulfate process. The applied Tier 2 emission factors are listed in Table 1 ⁴⁾.

Table 1: Tier 2 emission factors for Titanium dioxide production

Pollutant	Name of process	EF	Unit
CO	Chloride	159	kg/t
NO _x	Chloride	0.1	kg/t
TSP	Chloride	0.2	kg/t
NO _x	Sulfate	0.108	kg/t
TSP	Sulfate	0.3	kg/t

Emissions

The association of the titanium producers reports the sum of SO_2 -emissions from both processes directly to the UBA. Since the Submission 2022 the SO_2 -emissions are no longer confidential.

Except for SO_2 emission, emissions of the mentioned pollutants are calculated through the multiplication of activity data and corresponding emission factors.

As the emission factors are constant over the time the emission trend is influenced only by the development of the production.

Recalculations

For SO_2 emissions from the production of **titanium dioxide** and **sulphuric acid**, estimates reported for the *second to last year* of the time series are routinely actualised by the producers. Furthermore, definite emissions for the *last year of the time series* are not yet available at the time the inventory is compiled. Here, the reported values represent a prediction and are therefore updated with each new submission as well.

As the SO₂ emissions from titanium dioxide are no longer confidential, they are reallocated from 2.B.10 to this category (see Table 2).

Furthermore, CO, NO_{\times} and TSP emissions are reported for the first time (see also Table 2).

Table 2: Activity data and emissions for Titanium dioxide production from 1990 to 2020 5.

	Activity data	(L+\	E	Emission (
	Activity data	(KL)	ΝO×	TSP	СО	SO ₂	
1990	350.00		0.03	0.09	19.48	1.73	
1991	330.00		0.03	0.08	18.36	1.73	
1992	317.21		0.03	0.08	17.65	1.73	
1993	300.07		0.03	0.08	16.70	1.64	
1994	332.36		0.03	0.08	18.50	1.74	
1995	300.63		0.03	0.08	16.73	2.00	
1996	405.19		0.04	0.11	22.55	1.60	
1997	450.49		0.05	0.12	25.07	0.87	
1998	315.41		0.03	0.08	17.55	0.67	
1999	309.59		0.03	0.08	17.23	0.62	
2000	407.45		0.04	0.11	22.67	0.77	
2001	377.01		0.04	0.10	20.98	0.57	
2002	411.57		0.04	0.11	22.90	0.71	
2003	417.82		0.04	0.11	23.25	0.77	
2004	439.06		0.05	0.12	24.43	0.94	

445.32	0.05	0.12	24.78	0.90
463.24	0.05	0.12	25.78	0.86
460.14	0.05	0.12	25.61	0.9
452.09	0.05	0.12	25.16	1.01
334.62	0.03	0.09	18.62	0.76
423.29	0.04	0.11	23.56	0.70
411.81	0.04	0.11	22.92	0.59
367.75	0.04	0.10	20.47	0.45
376.87	0.04	0.10	20.97	0.57
381.26	0.04	0.10	21.22	0.54
381.12	0.04	0.10	21.21	0.61
391.15	0.04	0.11	21.77	0.68
416.34	0.04	0.11	23.17	0.94
377.69	0.04	0.10	21.02	0.94
376.02	0.04	0.10	20.93	0.95
338.99	0.03	0.09	18.87	0.96
	463.24 460.14 452.09 334.62 423.29 411.81 367.75 376.87 381.26 381.12 391.15 416.34 377.69 376.02	463.24 0.05 460.14 0.05 452.09 0.05 334.62 0.03 423.29 0.04 411.81 0.04 367.75 0.04 376.87 0.04 381.26 0.04 381.12 0.04 391.15 0.04 416.34 0.04 377.69 0.04 376.02 0.04	463.24 0.05 0.12 460.14 0.05 0.12 452.09 0.05 0.12 334.62 0.03 0.09 423.29 0.04 0.11 411.81 0.04 0.10 367.75 0.04 0.10 376.87 0.04 0.10 381.26 0.04 0.10 381.12 0.04 0.10 391.15 0.04 0.11 416.34 0.04 0.11 377.69 0.04 0.10 376.02 0.04 0.10	463.24 0.05 0.12 25.78 460.14 0.05 0.12 25.61 452.09 0.05 0.12 25.16 334.62 0.03 0.09 18.62 423.29 0.04 0.11 23.56 411.81 0.04 0.11 22.92 367.75 0.04 0.10 20.47 376.87 0.04 0.10 20.97 381.26 0.04 0.10 21.22 381.12 0.04 0.10 21.21 391.15 0.04 0.11 23.17 416.34 0.04 0.11 23.17 377.69 0.04 0.10 21.02 376.02 0.04 0.10 20.93



For pollutant-specific information on recalculated emission estimates for Base Year and 2018, please see the pollutant specific recalculation tables following chapter 8.1 - Recalculations.

Planned improvements

No category-specific improvements are planned.

^{1),5)} Production statistics: Until 1994 GP89 - 4612 50, 1995 until 2008 GP241211500 and GP201211500 from 2009 onwards

 $^{^{2)}\} https://forum-titandioxid.de/2020/03/12/sachlage-zu-titandioxid-und-titandioxidhaltigen-farben-und-lacken/discollection and the second control of the second control of$

³⁾ https://kronostio2.com/en/manufacturing-facilities/leverkusen-germany

⁴⁾ European Environment Agency: EMEP/EEA air pollutant emission inventory guidebook 2019, Part B: sectoral guidance chapters, 2.B Chemical industry (Oct 2019): pp.25-26, table 3.19 and table 3.20