

2.C.7.a - Copper Production

Short description

Within this NFR subcategory, SO₂, PM_{2.5}, PM₁₀, TSP, PCDD/F, HCB, As, Cd, Cu, Hg, and Pb emissions from the production of copper are reported.

Category Code	Method					AD					EF				
2.C.7.a	T1					AS					D, CS				
Key Category	NOx	NM VOC	SO2	NH3	PM2_5	PM10	TSP	BC	CO	PB	Cd	Hg	Diox	PAH	HCB
2.C.7.a	-	-	-/-	-	-/-	-/-	-/-	-	-	-/-	L/-	-/-	-/-	-	-/-

Method

Activity data

The yearly production figures were taken from the annual statistical report of the German association for non-ferrous metals [\[Lit. 1\]](#).

Emission factors

The emission factors are either default values according to the 2019 EMEP/EEA air pollutant emission inventory guidebook [\[Lit. 2\]](#) or determined in several research projects or from companies environmental reports [\[Lit. 3\]](#).

Table 1: Tier 1 emission factors applied for entire time series (primary and secondary copper production)

Pollutant	EF	Unit	Source
HCB	1	mg/t	Emission guidebook 2019 [Lit. 2]
PCDD/F	2.9	µg/t	Emission guidebook 2019 [Lit. 2]

Table 2: Emission factors applied for primary copper production in 2019

Pollutant	EF	Unit	Source
TSP	0.09	kg/t	Aurubis [Lit. 4]
PM ₁₀	0.0765	kg/t	Calculated from Aurubis [Lit. 4]
PM _{2.5}	0.063	kg/t	Calculated from Aurubis [Lit. 4]
SO ₂	3.6	kg/t	Aurubis [Lit. 4]
As	0.8	g/t	Aurubis [Lit. 4]
Cd	15	g/t	Emission guidebook 2019 [Lit. 2]
Cu	13.8	g/t	Aurubis [Lit. 4]
Hg	0.031	g/t	Emission guidebook 2019 [Lit. 2]
Pb	3.1	g/t	Aurubis [Lit. 4]

Table 3: Emission factors applied for secondary copper production in 2019

Pollutant	EF	Unit	Source
TSP	0.100	kg/t	PAREST [Lit. 5]
PM ₁₀	0.085	kg/t	PAREST [Lit. 5]
PM _{2.5}	0.07	kg/t	PAREST [Lit. 5]
SO ₂	3.0	kg/t	Emission guidebook 2019 [Lit. 2]
As	2	g/t	Emission guidebook 2019 [Lit. 2]
Cd	486.428	mg/t	NE-G-K [Lit. 3]
Cu	46,088.62	mg/t	NE-G-K [Lit. 3]

Pollutant	EF	Unit	Source
Hg	2.644	mg/t	NE-G-K [Lit. 3]
Pb	21,977.15	mg/t	NE-G-K [Lit. 3]

Recalculations

Due to the use of new data for emission factors [\[Lit. 4\]](#), recalculations have been carried out for the entire time series for TSP, SO₂, As, Cu and Pb in Primary copper production. The new EF for TSP, As, Cu and Pb are based on actual plant specific data. They are significantly lower than the default values from the EMEP/EEA Guidebook. Only the EF for SO₂ is slightly higher than the previously used default value.



For pollutant-specific information on recalculated emission estimates for Base Year and 2018, please see the pollutant specific recalculation tables following [chapter 8.1 - Recalculations](#).

Planned improvements

No category specific improvements are planned.

Bibliography

Lit. 1: German association for non-ferrous metals (WirtschaftsVereinigung Metalle): Annual statistical report:
<https://www.wvmetalle.de>

Lit. 2: EMEP/EEA air pollutant emission inventory guidebook 2019,
<https://www.eea.europa.eu/publications/emep-eea-guidebook-2019>

Lit. 3: Ökopoll, IER, IZT, IfG: Bereitstellung einer qualitätsgesicherten Datengrundlage für die Emissionsberichterstattung zur Umsetzung von internationalen Luftreinhalte- und Klimaschutzvereinbarungen für ausgewählte Industriebranchen
 \\Teilvorhaben 2: NE-Metallindustrie, Kalkindustrie, Gießereien.

Lit. 4: Aurubis, Umwelterklärung 2020. 2020, Aurubis AG,
<https://www.aurubis.com/de/verantwortung/kennzahlen--berichterstattung>

Lit. 5: PAREST, UBA Texte | 48/2013,
<https://www.umweltbundesamt.de/publikationen/beschreibung-minderungsmaßnahmen-im-projekt-parest>