

## 2.A.3 - Glass Production

### Short description

| Category Code | Method          |                 |                 |        |     | AD |     |    |     |      | EF  |     |     |                  |                   |
|---------------|-----------------|-----------------|-----------------|--------|-----|----|-----|----|-----|------|-----|-----|-----|------------------|-------------------|
| 2.A.3         | T2              |                 |                 |        |     | AS |     |    |     |      | CS  |     |     |                  |                   |
| Key Category  | SO <sub>2</sub> | NO <sub>x</sub> | NH <sub>3</sub> | NM VOC | CO  | BC | Pb  | Hg | Cd  | Diox | PAH | HCB | TSP | PM <sub>10</sub> | PM <sub>2.5</sub> |
| 2.A.3         | L/-             | -/-             | -/-             | -/-    | -/- | -  | -/- | -  | -/- | -    | -   | -   | -/- | -/-              | -/-               |

**T** = key source by Trend **L** = key source by Level

| Methods   |                                 |
|-----------|---------------------------------|
| <b>D</b>  | Default                         |
| <b>T1</b> | Tier 1 / Simple Methodology *   |
| <b>T2</b> | Tier 2*                         |
| <b>T3</b> | Tier 3 / Detailed Methodology * |
| <b>C</b>  | CORINAIR                        |
| <b>CS</b> | Country Specific                |
| <b>M</b>  | Model                           |

\* as described in the EMEP/EEA Emission Inventory Guidebook - 2019, in the group specific chapters.

| AD - Data Source for Activity Data |                                      |
|------------------------------------|--------------------------------------|
| <b>NS</b>                          | National Statistics                  |
| <b>RS</b>                          | Regional Statistics                  |
| <b>IS</b>                          | International Statistics             |
| <b>PS</b>                          | Plant Specific data                  |
| <b>As</b>                          | Associations, business organisations |
| <b>Q</b>                           | specific Questionnaires (or surveys) |
| <b>M</b>                           | Model / Modelled                     |
| <b>C</b>                           | Confidential                         |
| EF - Emission Factors              |                                      |
| <b>D</b>                           | Default (EMEP Guidebook)             |
| <b>C</b>                           | Confidential                         |
| <b>CS</b>                          | Country Specific                     |
| <b>PS</b>                          | Plant Specific data                  |
| <b>M</b>                           | Model / Modelled                     |

Germany's glass industry produces a wide range of different glass types that differ in their chemical composition. Germany's glass sector comprises the following sub-sectors: container glass, flat glass, domestic glass, special glass and mineral fibres (glass and stone wool). The largest production quantities are found in the sectors of container glass and flat glass. Further processing and treatment of glass and glass objects are not considered.

### Methodology

The emissions are calculated via a higher Tier method resembling a Tier 2 method, as the activity rates are tied to specific emission factors for different glass types.

### Activity data

The production figures are taken from the regularly appearing annual reports of the [Federal Association of the German Glass Industry](#) (Bundesverband Glasindustrie; BV Glas). "Production" refers to the amount of glass produced, which is considered to be equivalent to the amount of glass melted down.

## Emission factors

The procedure used to determine emission factors for the various glass types involved and the pertinent emissions is described in detail in reports of two research projects (2008: Report-No. 001264<sup>1)</sup>, 2021: Texte 45/2021<sup>2)</sup>). The emission factors were calculated for the various industry sectors. The factors vary over time in keeping with industry monitoring, not only as steady trends, but falling in most cases. The most recently EF are for different glass types the following:

Table 1: Overview of most recently applied emission factors

| Pollutant         | Unit  | Container glass | flat glass | domestic glass | special glass | glass wool | stone wool |
|-------------------|-------|-----------------|------------|----------------|---------------|------------|------------|
| NO <sub>x</sub>   | kg/ t | 10.766          | 17.708     | 28.602         | 35.558        | 0.5883     | 1.877      |
| SO <sub>2</sub>   | kg/ t | 0.759           | 15.677     | 0.0599         | 0.1157        | 0.1847     | 2.229      |
| NM VOC            | kg/ t | NA              | NA         | NA             | NA            | 0.6        | 0.657      |
| CO                | kg/ t | 0.0732          | 0.0241     | 0.0661         | 0.1195        | 0.06       | 0.185      |
| NH <sub>3</sub>   | kg/ t | 0.0026          | 0.0191     | NA             | 0.0295        | 1.10       | 1.163      |
| TSP               | kg/ t | 0.00863         | 0.01681    | 0.015          | 0.00765       | 0.01096    | 0.643      |
| PM <sub>10</sub>  | kg/ t | 0.00742         | 0.01429    | 0.0129         | 0.0065        | 0.00932    | 0.0234     |
| PM <sub>2.5</sub> | kg/ t | 0.00483         | 0.00773    | 0.0069         | 0.00352       | 0.00504    | 0.0128     |
| As                | g/ t  | 0.0279          | 0.0104     | 0.0023         | 0.1143        | 0.0354     | NE         |
| Pb                | g/ t  | 0.1237          | 0.0104     | 0.0076         | 0.1158        | 0.1571     | NE         |
| Cd                | g/ t  | 0.0032          | 0.0005     | 0              | 0.0028        | 0.0041     | NE         |
| Cr                | g/ t  | 0.0186          | 0.0029     | 0.0007         | 0.0148        | 0.0236     | NE         |
| Cu                | g/ t  | 0.0035          | 0.02       | 0.0002         | 0.0085        | 0.0056     | NE         |
| Ni                | g/ t  | 0.0048          | 0.0061     | 0.0003         | 0.0142        | 0.0061     | NE         |
| Se                | g/ t  | 0.2794          | 0.0427     | 0.1273         | 0.0454        | 0.01       | NE         |

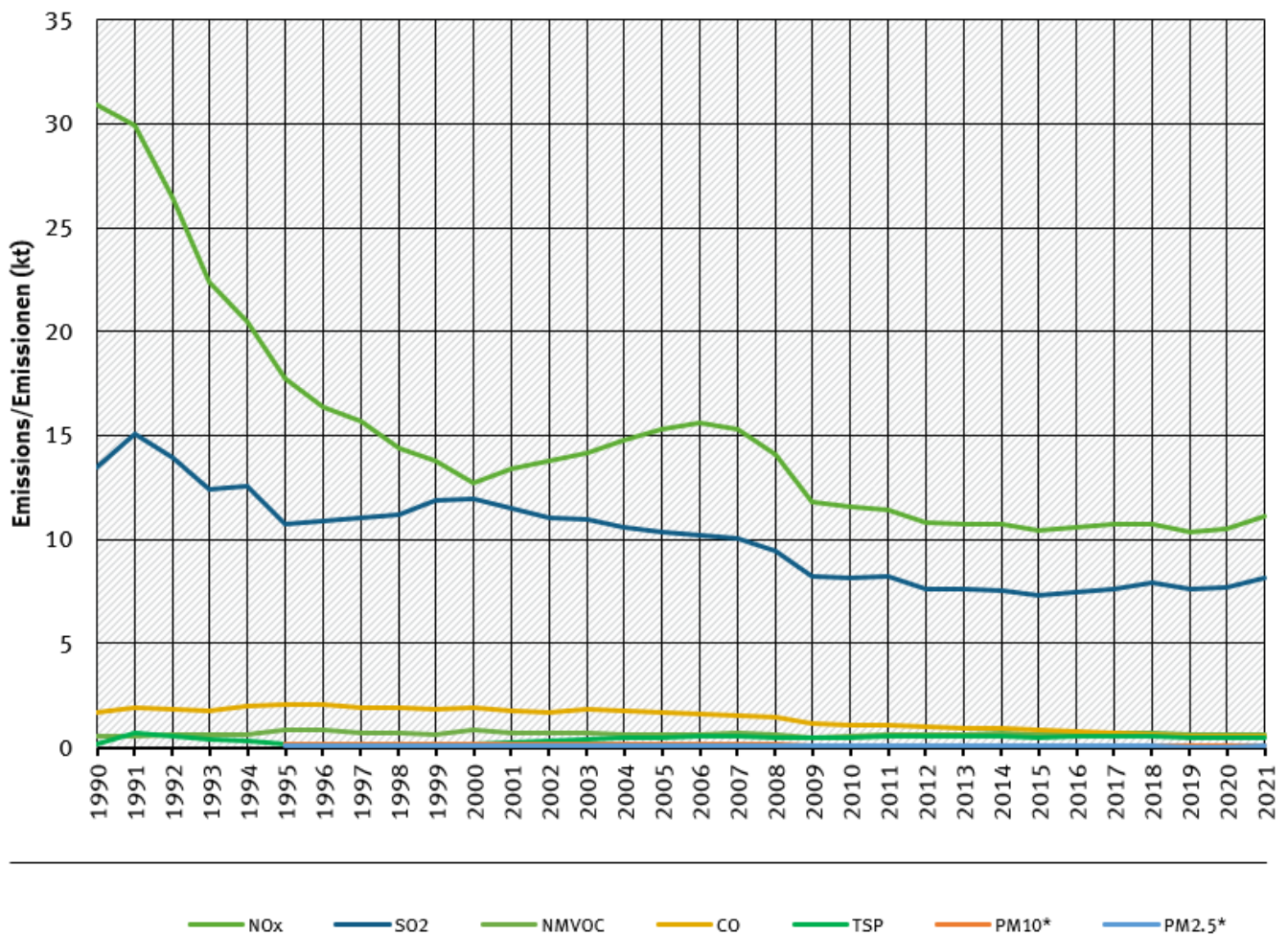
For each glass type the estimated EF are explained in 'Texte 45/2021' with an expert votum and uncertainty estimation.

## Trends in emissions

Trends in emissions correspond to trends of emission factors and of production development. The resulting trends are not constant, as a result of different EF for various glass types. So emissions of NO<sub>x</sub> and SO<sub>2</sub> couldn't decrease last years due to increased production Level of relevant products.

## trends of emissions of glass industry

Emissions by pollutant / Emissionen nach Schadstoff



\* Base Year for PM = 1995 / Basisjahr für Feinstäube (PM) ist 1995

Source: German Emission Inventory (15.01.2023)

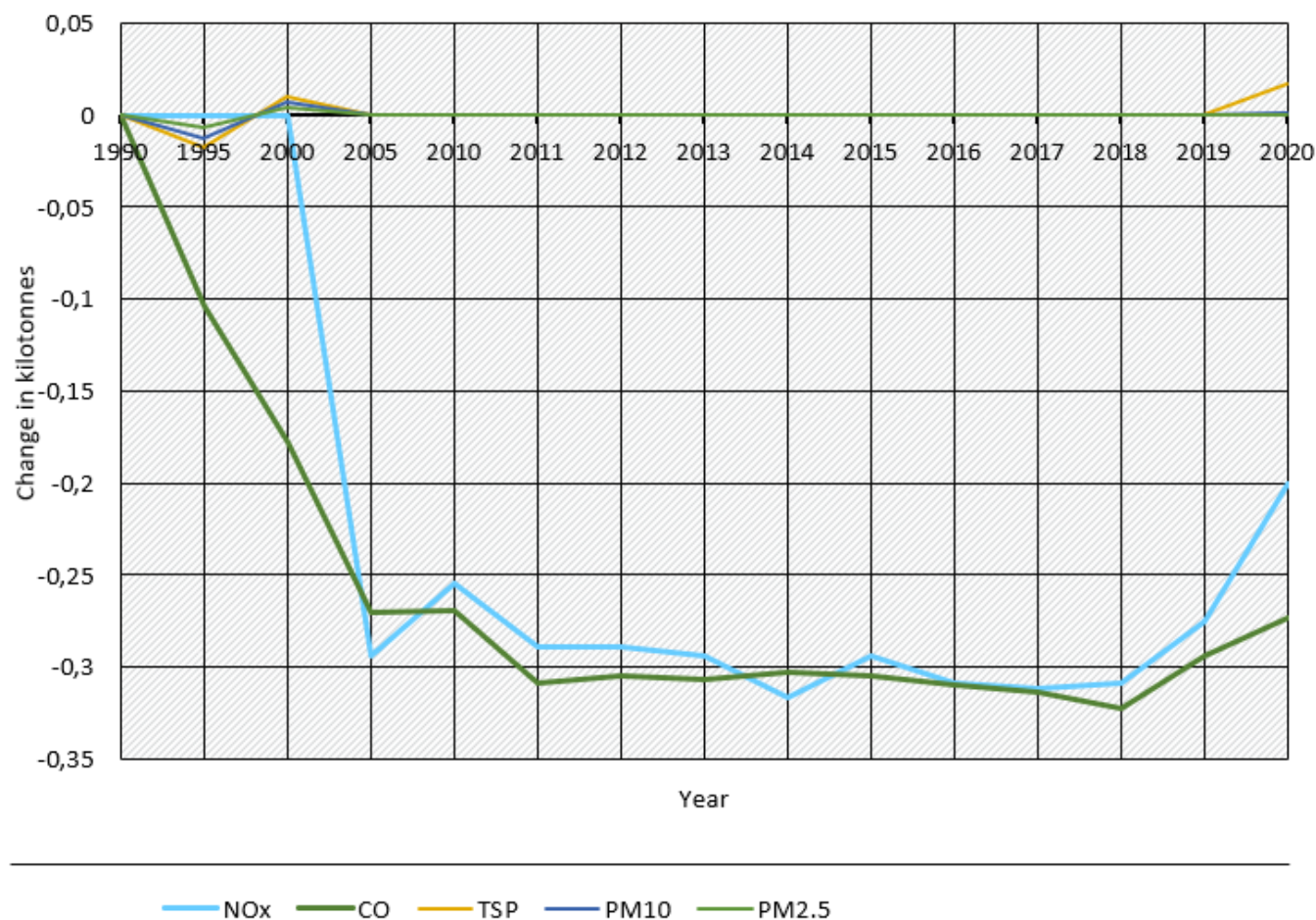
### Emission trends in NFR 2.A.3

## Recalculations

Recalculations were necessary due to updated emission factors for all years. The significant changes can be shown as an absolute difference over time as follows:

## Emissions in Germany in glass industry

Absolute changes compared to last year's submission



Quelle: German Environment Agency, National inventory for the German reporting on atmospheric emissions since 1990, (03/2023)

### Recalculations in NFR 2.A.3

More details are shown with 5-year-steps here:

| Pollutant         | unit | 1990 | 1995 | 2000  | 2005  | 2010  | 2015  | 2019  |
|-------------------|------|------|------|-------|-------|-------|-------|-------|
| NO <sub>x</sub>   | kt   | 0.00 | 0.00 | 0.15  | 3.25  | 0.63  | -0.58 | -0.47 |
| NM VOC            | kt   | 0.00 | 0.00 | 0.00  | -0.18 | -0.21 | -0.28 | -0.30 |
| SO <sub>2</sub>   | kt   | 0.00 | 0.11 | 0.70  | 2.40  | -1.45 | -2.63 | -2.24 |
| NH <sub>3</sub>   | kt   | 0.00 | 0.00 | 0.00  | -0.09 | 0.48  | 0.57  | 0.47  |
| TSP               | kt   | 0.04 | 0.00 | 0.03  | 0.34  | 0.29  | 0.29  | 0.27  |
| PM <sub>10</sub>  | kt   | 0.00 | 0.00 | 0.03  | 0.02  | -0.03 | -0.06 | -0.07 |
| PM <sub>2.5</sub> | kt   | 0.00 | 0.00 | 0.01  | 0.01  | -0.02 | -0.04 | -0.04 |
| As                | t    | 0.21 | 0.19 | 0.19  | 0.06  | 0.05  | -0.07 | -0.13 |
| Cd                | t    | 0.00 | 0.00 | 0.01  | 0.01  | -0.14 | -0.15 | -0.16 |
| Cu                | t    | 0.09 | 0.10 | -0.22 | -0.54 | -0.29 | -0.30 | -0.35 |
| Cr                | t    | 0.02 | 0.02 | 0.03  | 0.00  | 0.01  | -0.05 | -0.07 |
| Ni                | t    | 0.03 | 0.03 | 0.03  | 0.01  | 0.01  | -0.01 | -0.02 |
| Pb                | t    | 0.07 | 0.08 | 0.10  | 0.07  | -0.52 | -0.89 | -1.04 |
| Se                | t    | 0.13 | 0.15 | 0.16  | -0.83 | -2.97 | -3.98 | -4.39 |



For pollutant-specific information on recalculated emission estimates for



Base Year and 2019, please see the pollutant specific recalculation tables following [chapter 8.1 - Recalculations](#).

## Planned improvements

No further improvements are planned.

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<sup>1)</sup> UFoPlan FKZ 206 42 300/02: Teilvorhaben 02: „Providing up-to-date emission data for the glass and mineral fiber industry“ downloading via search “UBA-FB 001264” in (<https://doku.uba.de> ⇒ OPAC ⇒ use parameter ‘Signatur’)

<sup>2)</sup> ReFoPlan FKZ – 3719 52 1010: „Revision of emission factors for air pollutants in the cement clinker production and glass manufacturing sectors“ downloading via [https://www.umweltbundesamt.de/sites/default/files/medien/5750/publikationen/2021-03-18\\_texte\\_45-2021\\_luftschadstoff\\_glasindustrie.pdf](https://www.umweltbundesamt.de/sites/default/files/medien/5750/publikationen/2021-03-18_texte_45-2021_luftschadstoff_glasindustrie.pdf)