2.I - Wood Processing

Category Code		М	etho	k			Α	D				E	F		
2.1			T1			NS					CS				
Key Category	NOx	NMVOC	SO2	NH3	PM2_5	PM10	TSP	BC	CO P	BCC	d Hg	Dio	x P/	AH	HCB
2.1	-	-/-	-	-	-/-	-/-	-/-	-		-	-	-		-	-
Method(s) app	lied														
D		[Defaul	t											
T1		1	ier 1	/ Sim	ole Met	hodolo	gy *								
T2			ier 2*												
Т3		٦	ier 3	/ Deta	ailed Me	ethodo	logy *								
C			CORIN												
CS			Countr	y Spe	ecific										
M		-	lodel												
* as described in			A Emi	ssion	Invento	ory Gui	deboo)k -	2019,	in c	ateg	jory c	hap	oter	s.
(source for) Ac	tivity														
NS					tistics										
RS			-		atistics										
IS					l Statis	tics									
PS			Plant S	•											_
As					s, busin										_
Q				-	stionna	aires (o	r sur	eys	5)						_
M			1odel												_
C			Confid	entia											
(source for) En	nissio						<u>, </u>								
D				•	EP Guic	lebook)								
CS			Countr												
PS			Plant S	•											
M			1odel												
C		(Confid	entia											

This industrial sector essentially includes the production of chipboards. It's of minor meaning with view on emissions.

Chipboards is made from wood chips with added binders under the influence of pressure and heat. The main source of NMVOC emissions are the wood chips used, from which NMVOCs are emitted during drying due to the effect of heat. NMVOC can also be emitted from the wood and the binder during the pressing process. Chipboards are produced in about 20 plants in Germany. The chipboard industry is dominated by larger companies.

Activity data

The activity data are taken from the national statistics ¹, but must be converted from volume to mass data for further use.

Year	2014	2015	2016	2017	2018	2019	2020
produktion in million Tonnes	4.446	4.402	4.56	4.703	4.322	4.489	4.431

Emissions factors

The emission factors of 0.9 kg/t for NMVOC and 0.3 kg/t for PM were estimated on the basis of expert judgements.

Recalculations

No recalculations were necessary compared to last year's Submission.



For pollutant-specific information on recalculated emission estimates for Base Year and 2019, please see the pollutant specific recalculation tables following chapter 8.1 - Recalculations.

¹⁾ Federal Statistical Office, reporting numbers until 2018: 1621 13 131; 1621 13 133; 1621 13 163; 1621 13 500, reporting numbers from 2019: 162112001, 162112002, 162112003, 162113160, 162114190, 162114500, converted and summarised in tonnes