# **1.A.2.f - Stationary Combustion in Manufacturing Industries and Construction: Non-Metallic Minerals**

# **Short Description**

Sub-category 1.A.2.f - Non Ferrous Metals refers to emissions from fuel consumption for burning processes in energy-intensive mineral industries.

Category Code		Method	AD	EF			
1.A.2.f		T1	NS	CS			
Method(s) applied			-				
D	De	Default					
T1	Ti	Tier 1 / Simple Methodology *					
T2	Ti	Tier 2*					
Т3	Ti	Tier 3 / Detailed Methodology *					
С	C	CORINAIR					
CS	Co	Country Specific					
М	M	odel					
* as described in the EMEP,	'EEA	Emission Inventory Gui	debook - 2019, in	category chapters.			
(source for) Activity Dat	a						
NS	Na	ational Statistics					
RS	Re	egional Statistics					
IS	In	ternational Statistics					
PS	Pl	Plant Specific					
As	As	Associations, business organisations					
Q	sp	specific Questionnaires (or surveys)					
М	М	odel / Modelled					
С	Confidential						
(source for) Emission Fa	ctor	S					
D	De	Default (EMEP Guidebook)					
CS	Co	Country Specific					
PS	PI	Plant Specific					
М	M	Model / Modelled					
С	Сс	onfidential					

NO <sub>x</sub>	NMVOC	<b>SO</b> <sub>2</sub>	NH <sub>3</sub>	PM <sub>2.5</sub>	<b>PM</b> <sub>10</sub>	TSP	BC	CO	Heavy Metals	POPs
-/-	-/-	-/-	-/-	IE	IE	IE	IE	-/-	NA	NA

Method(s) applied					
D	Default				
T1	Tier 1 / Simple Methodology *				
T2	Tier 2*				
Т3	Fier 3 / Detailed Methodology *				
С	CORINAIR				
CS	Country Specific				
М	Model				
* as described in the EMEP/	EEA Emission Inventory Guidebook - 2019, in category chapters.				
(source for) Activity Data	3				
NS	National Statistics				
RS	Regional Statistics				
IS	International Statistics				
PS	Plant Specific				
As	Associations, business organisations				
Q	specific Questionnaires (or surveys)				
М	Model / Modelled				
С	Confidential				
(source for) Emission Fa	ctors				
D	Default (EMEP Guidebook)				
CS	Country Specific				
PS	Plant Specific				
М	Model / Modelled				
С	Confidential				



In order of significance relating energy use and emissions, the covered industries are:

- burning of cement clinker,
- burning of quicklime,
- melting of glass,
- burning of ceramics.

# Method

Regarding the burning processes emissions can allocated to the use of fuels or to the production process. Current allocation is regarding the main importance of the production process.

#### Activity data

The key source of all conventional fuel data is the national energy balance. Moreover the use of additional statistical data is necessary in order to disaggregate data. Data source for fuel inputs for energy-related process combustion in cement industry are manufacturing-sector statistics (Statistik des produzierenden Gewerbes); reporting number (Melde-Nr.) 23.51, Cement production. Furthermore the cement industry uses significant amounts of substitute fuels that do not appear in national statistics and in the Energy Balance. Relevant production figures and fuel-use amounts have been taken from statistics of the VDZ cement-industry association. The fuel-input data for ceramics production has also been taken from manufacturing industry statistics (Statistik des produzierenden Gewerbes); reporting no. (Melde-Nr.) 23.32, brickworks (Ziegelei), production of other construction ceramics. The same statistic is also used as source for fuel input of glass ( reporting number: 23.1, Production of glass and glassware) and lime production (reporting number: 23.52, Lime).

#### **Emissions**

Due to allocating emissions to process part we have removed most of time series inconsistencies. The current situation is the following:

Table 1: relevance of emission sources regarding the fuel use due to burning processes in 1.A.2.f

	SO,	NO,	СО	NMVOC	NH₃	TSP	BC
cement	IE1	IE1	medium	IE1	$IE^1$	IE <sup>2</sup>	NE
lime	IE1	IE1	IE1	IE1	low	IE <sup>2</sup>	NE
glass	IE <sup>2</sup>	IE1	IE1	IE1	$IE^1$	IE <sup>2</sup>	NE
ceramics	IE <sup>3</sup>	IE <sup>3</sup>	low	IE1	$IE^1$	IE <sup>1</sup>	NE
<sup>1</sup> Included in process related emissions, in all cases it is the link to complementary source category.							
<sup>2</sup> Some artifacts occur for 1990 emissions that cannot be shifted.							
<sup>3</sup> Inclusion in process related emissions occurs from different time points onwards.							

The entire appraisal of the emissions situation succeeds only in connection with the process related emissions. Especially further relevant pollutants as heavy metals or persistent organics are shown as process related generally.

### Recalculations

Recalculations were necessary for most recently year due to the implementation of the now finalised National Energy Balance.



For **pollutant-specific information on recalculated emission estimates for Base Year and 2022**, please see the recalculation tables following chapter 8.1 - Recalculations.

## **Planned improvements**



At the moment, no category-specific improvements are planned.