

## 2.1 - Wood Processing

Category Code	Method	AD	EF
2.1	T1	NS	CS
<b>Method(s) applied</b>			
<b>D</b>	Default		
<b>T1</b>	Tier 1 / Simple Methodology *		
<b>T2</b>	Tier 2*		
<b>T3</b>	Tier 3 / Detailed Methodology *		
<b>C</b>	CORINAIR		
<b>CS</b>	Country Specific		
<b>M</b>	Model		
* as described in the EMEP/EEA Emission Inventory Guidebook - 2019, in category chapters.			
<b>(source for) Activity Data</b>			
<b>NS</b>	National Statistics		
<b>RS</b>	Regional Statistics		
<b>IS</b>	International Statistics		
<b>PS</b>	Plant Specific		
<b>As</b>	Associations, business organisations		
<b>Q</b>	specific Questionnaires (or surveys)		
<b>M</b>	Model / Modelled		
<b>C</b>	Confidential		
<b>(source for) Emission Factors</b>			
<b>D</b>	Default (EMEP Guidebook)		
<b>CS</b>	Country Specific		
<b>PS</b>	Plant Specific		
<b>M</b>	Model / Modelled		
<b>C</b>	Confidential		

NO <sub>x</sub>	NMVOG	SO <sub>2</sub>	NH <sub>3</sub>	PM <sub>2.5</sub>	PM <sub>10</sub>	TSP	BC	CO	Pb	Cd	Hg	As	Cr	Cu	Ni	Se	Zn	PCDD/F	B(a)P	B(b)F	B(k)F	I(x)P	PAHs	HCB	PCB	
NA	-/-	NA	NA	-/-	-/-	-/-	NE	IE	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
				<b>L/-</b> key source by <b>L</b> evel only <b>-/T</b> key source by <b>T</b> rend only <b>L/T</b> key source by both <b>L</b> evel and <b>T</b> rend <b>-/-</b> no key source for this pollutant <b>IE</b> emission of specific pollutant <b>I</b> ncluded <b>E</b> lsewhere (i.e. in another category) <b>NE</b> emission of specific pollutant <b>N</b> ot <b>E</b> stimated (yet) <b>NA</b> specific pollutant not emitted from this source or activity = <b>N</b> ot <b>A</b> pplicable <b>*</b> no analysis done																						

This industrial sector essentially includes the production of chipboards. It is of minor meaning with view on emissions.

Chipboards are made from wood chips with added binders under the influence of pressure and heat. The main source of NMVOC emissions are the wood chips used, from which NMVOCs are emitted during drying due to the effect of heat. NMVOC can also be emitted from wood and binder during the pressing process.

CO emissions from the fuel use for production steam are allocated under 1.A.2.

Chipboards are produced in about 20 plants in Germany with the industrial sector being dominated by few larger companies.

### Activity data

The activity data are taken from the national statistics <sup>1)</sup>, but must be converted from volume to mass data for further use.

This data from national statistics from 1995 onwards was recalculated in 2025 using a complete dataset from the Federal Statistical Office. This resulted in only minor changes to the absolute figures in some cases, but the time series is now consistent.

Table 1: Produced amounts, in kilotonnes [kt]

1990	1995	2000	2005	2010	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024
5,436	5,302	5,859	6,108	4,991	4,402	4,585	4,709	4,562	4,490	4,431	4,776	4,366	4,041	4,006

## Emissions factors

The emission factors of 0.9 kg/t for NMVOC and 0.3 kg/t for PM were estimated on the basis of expert judgements.

## Recalculations

Revised activity data against the previous submission for several years from 1995 are causing changed emissions data in the same manner.

Table: Revised annual activity data, in [kt]

	1990	1995	2000	2005	2010	2015	2016	2017	2018	2019	2020	2021	2022	2023
<b>current submission</b>	5,436	5,302	5,859	6,108	4,991	4,402	4,585	4,709	4,562	4,490	4,431	4,776	4,366	4,041
<b>previous submission</b>	5,436	5,710	6,310	6,575	4,561	4,402	4,560	4,709	4,322	4,490	4,431	4,775	4,366	4,060
<b>absolute change</b>	0.00	-408	-451	-467	430	-0.05	24.72	-0.48	240	0.00	0.00	0.00	0.00	-18.6
<b>relative change*</b>	0.00%	-7.14%	-7.14%	-7.11%	9.43%	0.00%	0.54%	-0.01%	5.56%	0.00%	0.00%	0.00%	0.00%	-0.46%

\* The same relative changes occur for the reported emissions.



For **pollutant-specific information on recalculated emission estimates for Base Year and 2023**, please see the pollutant specific recalculation tables following [chapter 9.1 - Recalculations](#).

<sup>1)</sup> Federal Statistical Office, reporting numbers until 2018: 1621 13 131; 1621 13 132; 1621 13 133; 1621 13 161; 1621 13 163; 1621 13 190 1621 13 500, reporting numbers from 2019: 162112001, 162112002, 162112003, 162113160, 162114190, 162114500, converted and summarised in tonnes